A	l International stems Group					S	UPPORTING DOCUMENT
GO NO.	S/A NO.	PAGE 1 OF		TOTAL PAGE	S	REV LTR/CHG NO	NUMBER
07704	44650	10		10		NC	N704TI990038
Decontam	ination and	Disposition	n of	Faciliti	es		
		Results - F	Rele	ase to Un	restri	cted Use, SRE,	Building 143
DOCUMENT T					KEY NO		
	1 Informatio					tamination	
ORIGINAL IS	SUE DATE	REL. DATE			APPROV	/ALS	DATE
PREPARED B J. H. W IR&D PROGR	AM? YES D NO	<u> </u>		MAIL ADDR	B. F. C. C. J. M. W. P.	Tuttle Ureda Conners C C Marzek McCurnin <i>APC</i> Remley <i>M</i> C	Luna 5/2/83 Conner 5/4/13 Conner 5/5/83
IF YES, ENTE			ABS	TRACT	11		energe May 0 5
*C. C. C *J. M. H *W. R. M *M. E. R *R. J. T *B. F. U *J. H. W	arris cCurnin emley uttle reda	MAIL ADDR NB02 T055 T020 NB13 NB13 NB02 T034	The Bui All show	results Iding 143 survey r	of th esults this	radiological e SRE facility are below the area may be re	are described. applicable limits.
NO ASTE	TE DOCUMENT ERISK, TITLE PAGE			APPROVAL (This report with United States Inited States or any of this makes any with ability or resp ess of any in	PAT RT MAY DF THE as propart Departm air contr arranty, ponsibilit formatic	ENT COUNSEL NOT BE PUBLISH DOE OFFICE OF ed as an account of w ment. Pasithan the M ment of Emergy, not a accors, subcos tractor express or implied, y for the accuracy, o n, apparatus, produc	JBLIC RELEASE BY DOE NOVEMBER 2011" HED WITHOUT THE PATENT COUNSEL work sponsored by the United States nor the by of their amployees, or assumes any legal ompleteness or useful- at or process disclosed, privately owned rights.

FORM 734-C REV. 12-79

٠.

NO · N704TI990038



Rockwell International Energy Systems Group

CONTENTS

Page

I.	Introduction	3
II.	Surveys and Results	8
	A. Surface Radiation - Below Grade	8
	B. Soil Samples	8
	C. Surface Radiation — High Bay	8
	D. Removable Contamination	9
III.	Conclusions	10

TABLES

1.	Residual Radioactivity Limits for Release for Unrestricted Use	6
2.	Survey Measurement Requirements	7

FIGURES

1.	SRE Facility,	Ground Floor	4
2.	SRE Facility,	Mezzanine and Basement	5



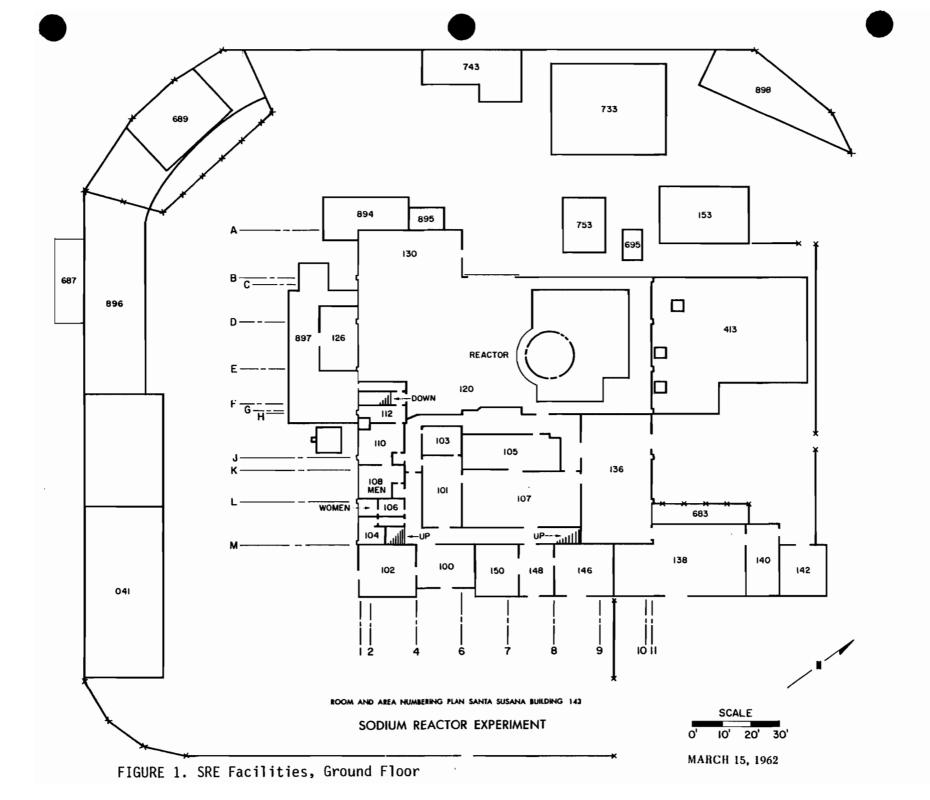
I. INTRODUCTION

This document covers the final release survey of Building 143, the major reactor building of the SRE facility. This survey covers the following areas:

- 1) Below grade Hot cell working area
- 2) High bay Floor, walls, ceiling
- 3) Overhead bridge cranes (65 ton and 5 ton)
- 4) R/A exhaust systems
- 5) Mezzanine offices
- 6) Main floor offices
- 7) Main floor support areas.

The ground level layout of the operating facility is shown in Figure 1. The mezzanine, consisting solely of offices, and the basement, comprising the hot cell operating area, are shown in Figure 2.

Radiological surveys were performed in conformance with N704TP990008, "Radiological Survey Plan Support of D/D Operations at T-143 (SRE)", R. K. Owens.



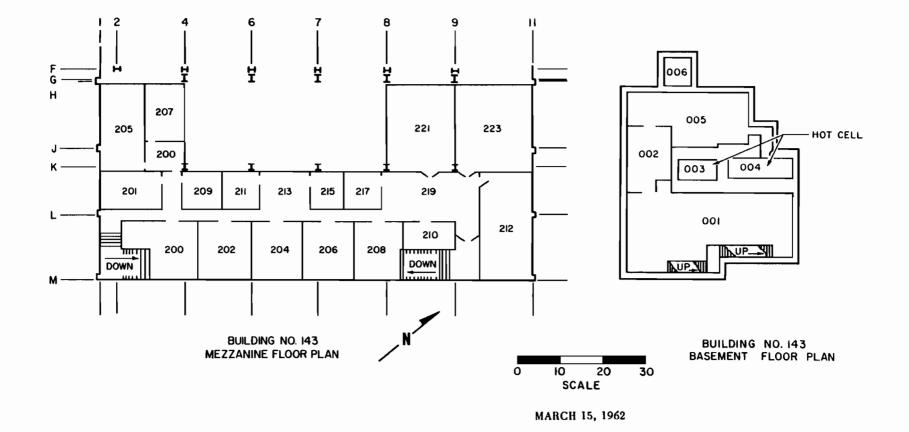


FIGURE 2. SRE Facility, Mezzanine and Basement

No N704TI1990038 Page 5

, •

٠



NO · N704TI990038 PAGE · 6

The contamination/radiation limits for unrestricted use that were applied in decontaminating this area are shown in Table 1 and the requirements for survey measurements in each region are shown in Table 2.

TABLE I

RESIDUAL RADIOACTIVITY LIMITS

FOR RELEASE FOR UNRESTRICTED USE

_	Total Removal	Removal		
Surfaces				
Alpha	100 dpm/100 cm ² 20 dpm/100 cm ²			
Beta	0.1 mrad/hr at 100 dpm/100 cm ² 1 cm through 7 mg/cm ² absorber			
<u>Soil</u>	100 pCi/g gross detectable beta			
	1000 pCi/g gross detectable beta average below 3 m			
	3000 pCi/g gross detectable beta in isolated cracks below 3 m			

NO · N704TI990038 PAGE · 7

Rockwell International Energy Systems Group

Region	Removal Contamination	Surface Radiation	Soil Samples	Concrete Samples	Water Samples
I	Х	X	Х	X	X
II	- X	X	Х		
III		Х			
IV	Х	Х	Х		
V		Х	Х	Х	
VI		X	Х		
VII		X	Х		Х
VIII		Х			
IX	Х	Х	Х		
Х	Х	Х	Х		
041	Х	х			
063	Х	х			
43 Offices	X	X			
143 High Bay	Х	Χ	Х	Х	x

TABLE 2 SURVEY MEASUREMENT REQUIREMENTS

Measurements of removable contamination are omitted from those areas that consist solely of soil or asphalt-paved surfaces



.

II. SURVEYS AND RESULTS

A. SURFACE RADIATION - BELOW GRADE

Below Grade, Hot Cell Working Area. Radiation surveys were conducted using three survey instruments: A Technical Associates Model CP-7 ion chamber detector, a Technical Associates PUG-1 with a thin-window pancake GM detector for its faster response and audible output and a Ludlum Model-12 alpha scintillator detector. All surface radiation readings with the T/A CP-7 were below the Table 1 limit of 0.1 mrad/h with quality assurance verification.

B. SOIL SAMPLES

All below-grade soil samples were less than 100 pCi/g per the quality assurance verification sampling plan. All soil samples were counted in a Nuclear Measurements Corporation automatic counting system with a KCl standard, with an average background of 25-28 cpm. The maximum soil activity was 96 pCi/g with an average of 51 pCi/g.

C. SURFACE RADIATION — HIGH BAY

A total of 120, one-meter-square grids were selected for the final high bay survey. Survey instruments used for each individual grid were:

- 1) Ludlum Model 12S Micro-R-Meter with a NaI scintillator for gamma rays. A background reading was recorded at one meter away from each grid plus a grid surface reading. An average background reading for the high bay was $8 \mu R/h$ and an average of $10 \mu R/h$ for grid surfaces.
- Technical Associates Model CP-7 ion chamber. An average background reading for the high bay was 0.04 mrad/h, and all selected grid surfaces were below the Table 1 limit of 0.1 mrad/h.



3) Technical Associates Model FS-8 automatic recycling scaler with a PAS-9 probe (alpha scintillator). This instrument was used on all selected grids for a 6-minute scan of the entire onemeter grid. An average 6-minute background count was also recorded.

D. REMOVABLE CONTAMINATION

A smear survey was performed on all selected grid surfaces throughout the high bay. Results of smear survey were documented at less than 10 dpm alpha and less than 70 dpm beta-gamma, all below the Table 1 limits.

All smears were counted for alpha and beta-gamma on a Nuclear Measurements Corporation automatic counting system. This system was checked daily with calibrated sources for efficiency. The background for alpha is 0-1 cpm with an average efficiency factor of 3.6. Background for beta is 25-29 cpm with an average efficiency factor of 3.8. Alpha contamination was not suspected at the SRE facility. However, had any occurred, it would have been detected with this counting system. In addition, a Technical Associates Model FS-8 automatic recycling scaler with a PAS-9 probe was used for a 20-minute survey on six selected grid surfaces for alpha contamination only with no detectable activity.

Smear and instrument surveys for the main floor office and support areas, mezzanine offices, and R/A exhaust systems were all below the Table 1 limits.



III. CONCLUSIONS

In each type of test performed, all samples indicated levels less than those limits prescribed by the decontamination and disposition of facilities program for release for unrestricted use.

All appropriate surveys indicate that current existing radioactivity in the area is below the applicable limits for release for unrestricted used.